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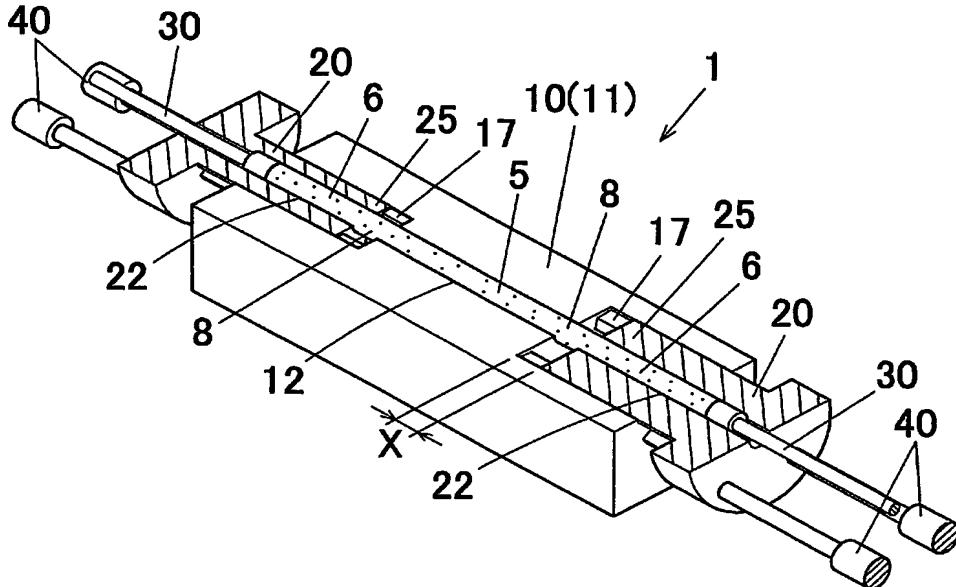
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(54) Title: FORGING METHOD, FORGED ARTICLE AND FORGING APPARATUS



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(57) Abstract: An axial intermediate portion of the raw material 5 is held with a holding die 10 in a state in which the intermediate portion is prevented from being enlarged in diameter. The axial end portions of the raw material 5 is inserted in forming dented portions 6 and 6 formed at axial end portions of the holding die 10. The scheduled diameter-enlarging portions 6 and 6 are inserted in insertion passages 22 formed in guides 20. Then, the scheduled diameter-enlarging portions 6 and 6 are simultaneously pressed with punches 30 to fill the material of the scheduled diameter-enlarging portions 6 and 6 in corresponding forming dented portion while moving each guide 20 in a direction opposite to a moving direction of each punch 30, thereby enlarging each scheduled diameter-enlarging portion 6.



FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

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